

5/15

DART AEROSPACE LTD	Work Order:	22594
Description: Abrasion Strip	Part Number:	D2856-400
Dwg: D2856 Rev. A	Qty:	216

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveller	HJ	05.03.02	216
2	PG	Issue P/O: <u>1007675</u> Material: Outdoor grade polyurethane protective clear tape 3M P/N 8681 (or 8681HS) – 108 foot roll Specify for Clear Tape	LE	05.03.08	216
3	RG	Receive and Inspect for transit damage Ensure Material certification is attached	CY	05.03.30	216
4	QC6	Inspect dimensions Ensure material certification conforms to dwg.	BS	05.04.04	216
5	LB	Identify and stock	CY	05.04.04	216
6	AC	Cost / part: <u>4.25</u>	SAC	05.04.06	216
7	DC	Close W/O <u>4.25</u> Inspect Level 21	HJ	05.04.12	216

Rev	Date	Change	Revised By	Approved
A	00.12.11	New Issue	EC	
B	00.12.12	Reformat	EC	
C	01.10.29	Revised Step 2	SM	
D	02.08.28	Re-format; Added clear & 108 foot roll to Step 2	KJ RF	HJ

RELEASED
02/09/23 RF

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

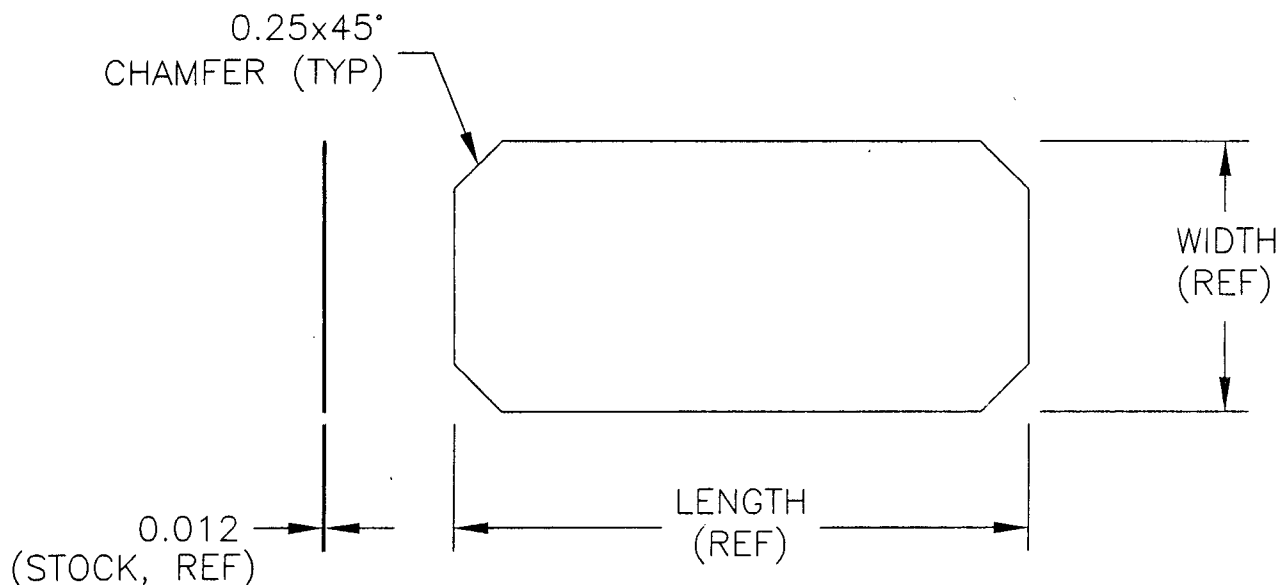
QA: N/C Closed: _____ Date: _____



DESIGN CP	DRAWN BY CP	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED A	APPROVED A	DRAWING NO. D2856	REV. A SHEET 1 OF 1
DATE 00.11.17		TITLE ABRASION STRIP	SCALE NTS
A	00.11.17	NEW ISSUE	

RELEASED
00.11.24

SPECIFICATION CONTROL DRAWING



MATERIAL: OUTDOOR GRADE POLYURETHANE PROTECTIVE TAPE
3M, P/N 8681 (OR 8681HS)
THICKNESS: 0.012"

SPECIFICATION: D2856-XXX-YYY ABRASION STRIP

WIDTH
LENGTH

EG: 1.75"x2.50" ABRASION STRIP = D2856-175-250

TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

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UNCONTROLLED
SUBJECT TO
WITHC

WORK

NO. 22594

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Mar 01, 2005
11:19 am

Work Order No : 0022594
Project Name : D2856-400
Project For : WK515
Work Order Type : Main
Main WO Number :
House Part Number : D2856-400
Description : Abrasion Strip
Manufactured : Yes
Amount Req'd : 216
Amount Done : 0
Start Date : 03-01-05
Est Finish Date : 03-30-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Margin : 0.000%
Actual Margin : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Margin :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

3M Canada Company / Compagnie 3M Canada
CERTIFICATE OF CONFORMANCE

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THIS IS TO CERTIFY THAT THE PRODUCT IDENTIFIED BELOW COMPLIES
WITH CURRENT MANUFACTURING STANDARDS.

CUSTOMER P.O.: 30483 ORDER #: F30093-001
CUSTOMER ITEM: 8681HS-4 ITEM ID: 70006192895
ITEM DESCRIPTION: 8681HS PROTECTIVE TAPE CLEAR (SKIP SLIT)
DIMENSION/SIZE/TYPE: 4 INX 36 YD
SHIPPED QUANTITY : 2 UNIT: ROLL SHIP DATE : 03/29/2005

LOT NUMBER	MANUFACTURING DATE	EXPIRY DATE
5067	MARCH 08, 2005	MARCH 08, 2007

SHIPPED TO: DART AEROSPACE LTD.
1270 ABERDEEN STREET
HAWKESBURY, ONT.

3M Canada Company / Compagnie 3M Canada
P.O. Box 5757, LONDON, ONT N6A 4T1
DATE : 03/29/2005

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